Ruijie Reyee RG-RAP72Pro-OD Access Point

Installation Guide

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Preface

Audience

This document is intended for:

- Network engineers
- Technical support and servicing engineers
- Network administrators

Technical Support

- Ruijie Reyee website: https://reyee.ruijie.com
- Online support center: https://reyee.ruijie.com/en-global/support
- Case portal: https://www.ruijie.com/support/caseportal
- Community: https://community.ruijie.com
- Email support: service_rj@ruijie.com
- Live chat: https://reyee.ruijie.com/en-global/rita

Conventions

1. GUI Symbols

Interface symbol	Description	Example
Boldface	1. Button names 2. Window names, tab name, field name and menu items 3. Link	1. Click **OK**. 2. Select **Config Wizard**. 3. Click the **Download File** link.
>	Multi-level menus items	Select **System** > **Time**.

2. Signs

The signs used in this document are described as follows:

Danger

An alert that calls attention to safety instruction that if not understood or followed can result in personal injury.

Warning

An alert that calls attention to important rules and information that if not understood or followed can result in data loss or equipment damage.

Caution

An alert that calls attention to essential information that if not understood or followed can result in function failure or performance degradation.

Note

An alert that contains additional or supplementary information that if not understood or followed will not lead to serious consequences.

Specification

An alert that contains a description of product or version support.

3. Note

This manual provides installation steps, troubleshooting, technical specifications, and usage guidelines for cables and connectors. It is intended for users who want to understand the above and have extensive experience in network deployment and management, and assume that users are familiar with related terms and concepts.

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1 Overview

1.1 About the RG-RAP72Pro-OD

The RG-RAP72Pro-OD 5040 Mbps dual-band Gigabit wireless access point (AP) is launched by Ruijie Reyee for Wi-Fi coverage scenarios. Compliant with the IEEE 802.11a/b/g/n/ac/ax/be standards, the RG-RAP72Pro-OD supports five spatial streams, Multiple-Input Multiple-Output (MU-MIMO), Multi-Link Operation (MLO), and other cutting-edge wireless communication technologies. The device can operate in the 2.4 GHz and 5 GHz frequency bands simultaneously, delivering a maximum data rate of up to 688 Mbps in the 2.4 GHz frequency band and 4323 Mbps in the 5 GHz frequency band, with a combined rate of up to 5011 Mbps. Additionally, it provides a 2.5GE port supporting IEEE 802.3at (PoE+) power supply.

The RG-RAP72Pro-OD is equipped with an IP65-rated casing, making it ideal for deployment in challenging environments. Its compact design features a concealed Ethernet port, ensuring both functionality and visual harmony without altering the original layout.

1.2 Package Contents

Table 1-1 Package Contents

No.	Item	Quantity
1	RG-RAP72Pro-OD access point	1
2	Mounting bracket	1
3	Metal hose clamp	1
4	Cross pan head screws (ST3.5 x 25 mm)	2
5	Plastic expansion anchors (φ6 x 25 mm)	2
6	User Manual	1
7	Warranty Card	1

Note

The package contents generally contain the preceding items. The actual delivery is subject to the order contract. Please check your goods carefully against the order contract. If you have any questions, please contact the distributor.

1.3 Product Appearance

1.3.1 Appearance

Figure 1-1 Front Panel



1.3.2 Ports and Buttons

Figure 1-2 Rear Panel



Table 1-2 Components on the Rear Panel

No.	Component	Description
1	LAN/2.5G/PoE port	1 x 10/100/1000/2500BASE-T port, PoE-capable.
2	Reset button	● Press and hold for less than 2 seconds: Restart the device. ● Press and hold for more than 5 seconds: Restore the device to factory settings.
4	Nameplate	The nameplate is located on the back of the device.

Table 1-3 LED

No.	Status	Description
3	Off	The device is not receiving power.
	Slow blinking blue (once per two seconds)	The device is not connected to the Internet.
	Fast blinking	The device is starting up.

No.	Status	Description
	blue	
	Blinking blue twice repeatedly	● The device is resetting. ● The device is upgrading. ● The device is recovering. **Caution** Do not power off the device when the LED is in this state.
	Solid blue	The device is operating normally, and no alarm is generated.

1.4 Technical Specifications

Table 1-4 Technical Specifications

System Specifications	Flash memory	256 MB
	RAM	512 MB DDR3
Wi-Fi Radio	5 GHz Wi-Fi	Wi-Fi 4 (IEEE 802.11a/n) Wi-Fi 5 (IEEE 802.11ac) Wi-Fi 6 (IEEE 802.11ax) Wi-Fi 7 (IEEE 802.11be)
	2.4 GHz Wi-Fi	Wi-Fi 4 (IEEE 802.11b/g/n) Wi-Fi 6 (IEEE 802.11ax) Wi-Fi 7 (IEEE 802.11be)
	Operating band	IEEE 802.11b/g/n/ax/be, 2.400 GHz to 2.4835 GHz IEEE 802.11a/n/ac/ax/be, 5.150 GHz to 5.350 GHz, 5.470 GHz to 5.725 GHz, 5.725 GHz to 5.850 GHz Note: Available bands vary with countries and regions. To use the preceding frequency bands, ensure that your country or region supports these frequency bands.
	Radio design	Dual-radio 5 spatial streams ● 2.4 GHz: 2 x 2, MU-MIMO ● 5 GHz: 3 x 3, MU-MIMO
	5 GHz channel width	Auto/20/40/80/160 MHz

	2.4 GHz channel width	Auto/20/40 MHz
	Maximum wireless data rate	5011 Mbps
	5 GHz wireless data rate	4323 Mbps
	2.4 GHz wireless data rate	688 Mbps
	Maximum transmit power (5 GHz)	Combined power: 27.7 dBm (single-stream power: 23 dBm) Note: The transmit power varies according to regulations in different countries and regions.
	Maximum transmit power (2.4 GHz)	Combined power: 26 dBm (single-stream power: 23 dBm) Note: The transmit power varies according to regulations in different countries and regions.
	Maximum transmit power	Frequency bands and maximum Effective Isotropic Radiated Power (EIRP): Note: Country specific restrictions apply. ● European Union & United Kingdom o 2400–2483.5 MHz, EIRP ≤ 20 dBm o 5470–5725 MHz, EIRP ≤ 30 dBm ● United States: o 2400–2483.5 MHz, max. output power ≤ 30 dBm & EIRP ≤ 36 dBm o 5150–5250 MHz, max. output power ≤ 30 dBm & EIRP ≤ 36 dBm o 5250–5350 MHz, max. output power < 24 dBm & EIRP ≤ 30 dBm o 5470–5725 MHz, max. output power < 24 dBm & EIRP ≤ 30 dBm o 5725–5850 MHz, max. output power ≤ 30 dBm & EIRP ≤ 36 dBm ● Myanmar: o 2400–2483.5 MHz, EIRP ≤ 23 dBm o 5725–5825 MHz, EIRP ≤ 30 dBm ● Thailand: o 2400–2483.5 MHz, EIRP ≤ 20 dBm o 5470–5725 MHz, EIRP ≤ 30 dBm o 5725–5825 MHz, EIRP ≤ 30 dBm ● Indonesia:

		○ 2400–2483.5 MHz, EIRP ≤ 36 dBm ○ 5725–5825 MHz, EIRP ≤ 36 dBm ● Egypt: ○ 2400–2483.5 MHz, EIRP ≤ 20 dBm ○ 5150–5350 MHz, EIRP ≤ 23 dBm
	Coverage range	5 GHz max: 300 m (984.25 ft.) 2.4 GHz max: 100 m (328.08 ft.) 5 GHz recommended: 150 m (492.13 ft.) 2.4 GHz recommended: 50 m (164.04 ft.) Note: The data is obtained in an ideal environment without obstruction. The signal coverage radius depends on client performance and environmental interference.
	Modulation	OFDM: BPSK @ 6/9 Mbps, QPSK @ 12/18 Mbps, 16-QAM @ 24 Mbps, and 64-QAM @ 48/54 Mbps DSSS: DBPSK @ 1 Mbps, DQPSK @ 2 Mbps, and CCK @ 5.5/11 Mbps MIMO-OFDM: BPSK, QPSK, 16-QAM, 64-QAM, 256-QAM, 1024-QAM, and 4096-QAM OFDMA
	Receive sensitivity	11b: –91 dBm (1 Mbps), –88 dBm (5.5 Mbps), –85 dBm (11 Mbps) 11a/g: –89 dBm (6 Mbps), –80 dBm (24 Mbps), –76 dBm (36 Mbps), –71 dBm (54 Mbps) 11n: –83 dBm (MCS0), –65 dBm (MCS7), –83 dBm (MCS8), –65 dBm (MCS15) 11ac: 20 MHz: –83 dBm (MCS0), –57 dBm (MCS9) 11ac: 40 MHz: –79 dBm (MCS0), –57 dBm (MCS9) 11ac: 80 MHz: –76 dBm (MCS0), –51 dBm (MCS9) 11ac: 160 MHz: –76 dBm (MCS0), –50 dBm (MCS9) 11ax: 20 MHz: –85 dBm (MCS0), –58 dBm (MCS11) 11ax: 40 MHz: –82 dBm (MCS0), –54 dBm (MCS11)

		11ax: 80 MHz: –79 dBm (MCS0), –52 dBm (MCS11) 11ax: 160 MHz: –76 dBm (MCS0), –49 dBm (MCS11) 11be: 20 MHz: –85 dBm (MCS0), –52 dBm (MCS13) 11be: 40 MHz: –82 dBm (MCS0), –49 dBm (MCS13) 11be: 80 MHz: –82 dBm (MCS0), –46 dBm (MCS13) 11be: 160 MHz: –79 dBm (MCS0), –44 dBm (MCS13)
Antenna	Antenna	● 5 GHz: 1 built-in omnidirectional antenna ● Integrated 2.4 GHz and 5 GHz: 2 built-in omnidirectional antennas
	Antenna gain (5 GHz)	6.28 dBi
	Antenna gain (2.4 GHz)	3.62 dBi
Port Specifications	Number of 10/100/1000/2500BASE-T ports	1
	Maximum rate of the LAN port	2500 Mbps
	Reset button	1
	LEDs	1 x system status LED
Power Supply and Consumption	Power supply	PoE/PoE+
	PoE In standard	● IEEE 802.3af (PoE) Note: Radio transmission and reception is limited to 1T1R at 2.4 GHz and 2T2R at 5 GHz. ● IEEE 802.3at (PoE+)
	Maximum power consumption	21 W
Dimensions and Weight	Product dimensions (W x D x H)	90 mm x 46 mm x 239 mm (3.54 in. x 1.81 in. x 9.41 in.) (excluding the mounting bracket)
	Package dimensions (W x D x H)	131 mm x 73 mm x 288 mm (5.16 in. x 2.87 in. x 11.34 in.)
	Color	White

	Weight	≤ 0.7 kg (1.54 lbs.) (without packaging materials)
	Shipping weight	≤ 1 kg (2.20 lbs)
Environment and Reliability	Operating temperature	–30°C to +65°C (–22°F to +149°F)
	Storage temperature	–40°C to +85°C (–40°F to +185°F)
	Operating humidity	0% RH to 100% RH (non-condensing)
	Storage humidity	0% RH to 100% RH (non-condensing)
	Mounting options	Wall/Pole
	IP rating	IP65
	Surge protection	Ethernet port: ±4 kV for common mode
	MTBF	400,000 hours
Certification and Regulatory Compliance	RoHS	Yes
	Certification	CE, CB, FCC, ISED, cTUVus

1.5 Power Supply Technical Specifications

The RG-RAP72Pro-OD supports PoE power supply. When PoE power supply is used, ensure that the power source equipment (PSE) is at least IEEE 802.3at-compatible. You are advised to use an IEEE 802.3at-compliant PSE in order to optimize the device performance.

1.6 Cooling

The RG-RAP72Pro-OD adopts a fanless design. Therefore, a sufficient clearance must be maintained around the device for cooling.

2 Preparing for Installation

2.1 Safety Precautions

Note

- To prevent device damage and physical injury, please read the safety precautions carefully in this chapter.
- The following safety precautions do not cover all possible hazardous situations.

2.1.1 General Safety Precautions

- Do not expose the AP to high temperature, dusts, or harmful gases.
- Do not install the AP in an inflammable or explosive environment.
- Keep the AP away from Electro-Magnetic Interference (EMI) sources such as large radar stations, radio stations, and substations.
- Do not subject the AP to unstable voltage, vibration, and noises.
- The installation site should be dry. Keep the AP at least 500 meters (1,640.41 ft.) away from the ocean and do not face it towards the sea breeze.
- The installation site should be free from water, including possible flooding, seepage, dripping, or condensation. The installation site should be selected according to network planning and communications equipment features, and considerations such as climate, hydrology, geology, earthquake, electrical power, and transportation.
- Ensure that the AP and the power distribution system are properly grounded.

Caution

Follow the installation instructions in the user manual to correctly install or remove the AP.

2.1.2 Handling Safety

- Avoid handling the AP frequently.
- Turn off all power supplies and unplug all power cables before you handle the AP.

2.1.3 Electrical Safety

Warning

- Improper or incorrect electrical operation can cause an accident such as fire or electric shock, thus causing severe even fatal damages to humans and devices.
- Direct or indirect contact with a wet object (or your finger) on the high voltage and power line can be fatal.

- Observe local regulations and specifications when performing electrical operations. Relevant operators must be qualified.

- Carefully check for any potential hazards in the working area such as damp/wet ground or floors.
- Find the location of the emergency power supply switch before installation. Cut off the power supply first in case of an accident.
- Be sure to make a careful check before shutting down the power supply.
- Keep the AP far away from grounding or lightning protection devices for power equipment.
- Keep the AP away from radio stations, radar stations, high-frequency high-current devices, and microwave ovens.

2.2 Installation Environment Requirements

For normal operation and prolonged service life of the access point, the installation site must meet the following requirements.

2.2.1 Bearing

Evaluate the weight of the device and its accessories, and ensure that the installation site (such as the wall or pole) can bear the weight.

2.2.2 Ventilation

The AP adopts natural cooling. Reserve a sufficient clearance around the AP to ensure proper ventilation.

2.2.3 Temperature and Humidity

To ensure the normal operation and service life of the AP, maintain appropriate temperature and humidity in the equipment room. Improper room temperature and humidity can cause damage to the AP.

- High relative humidity may affect insulation materials, resulting in poor insulation and even electrical leakage. Sometimes it may lead to changes in the mechanical properties of materials and corrosion of metal parts.
- Low relative humidity can dry and shrink insulation sheets and cause static electricity that can damage the circuitry.
- High temperatures greatly reduce device reliability and shorten service life.

Table 2-1 Temperature and Humidity Requirements

Temperature	Humidity
–30°C to +65°C (–22°F to +149°F)	0% to 100% RH (non-condensing)

2.2.4 EMI

- Keep the AP as far away from the grounding equipment of the power device and the lightning prevention equipment as possible.
- Keep the AP away from radio stations, radar stations, high-frequency high-current devices, and microwave ovens.

2.3 Tools

Table 2-2 Tools

Common Tools	Phillips screwdriver, hex wrench, cables, Ethernet cable, cage nut, diagonal plier, cable ties
Special Tools	ESD gloves, wire stripper, crimping plier, RJ45 crimping plier, wire cutter, and waterproof adhesive tape
Meters	Multimeter
Relevant Devices	PC, display, and keyboard

Note

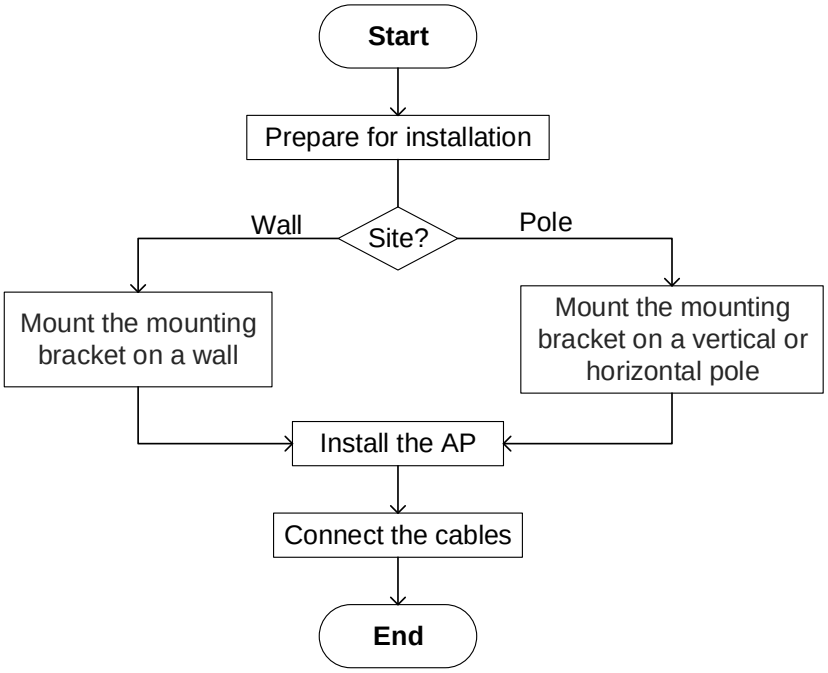
The RG-RAP72Pro-OD is delivered without a tool kit. The tool kit is customer-supplied.

3 Installing the AP

Caution

Before installing the device, make sure that you have carefully read the requirements described in Chapter 2.

3.1 Installation Flowchart



3.2 Before You Begin

Carefully plan and arrange the installation position, networking mode, power supply, and cabling before installation. Confirm the following requirements before installation:

- The installation site provides sufficient space for proper ventilation.
- The installation site meets the temperature and humidity requirements of the AP.
- The power supply and required current are available in the installation site.
- The selected power supply modules meet the system power requirements.
- The installation site meets the cabling requirements of the AP.
- The installation site meets the site requirements of the AP.
- The customized AP meets the client-specific requirements.

3.3 Safety Precautions During Installation

This AP can be mounted on either a wall or a pole. For pole mounting, the pole diameter should be between 35 mm (1.38 in.) and 80 mm (3.15 in.). If the pole falls outside this range, use a hose clamp of the appropriate size. The pole should also have a wall thickness of at least 2.5 mm (0.10 in.). The installation site is determined by the technical personnel after a site survey.

Please make sure that the installation site meets the requirements in 2.2 Installation Environment Requirements, and observe the following precautions:

- Do not power on the AP during installation.
- Install the AP in a well-ventilated location.
- Do not expose the AP to high temperature.
- Keep the AP away from high-voltage power cables.
- Do not expose the AP to a thunderstorm or strong electric field.
- Cut off the power supply before cleaning the AP.
- Do not open the enclosure when the AP is working.
- Secure the AP tightly.

3.4 Installing the AP

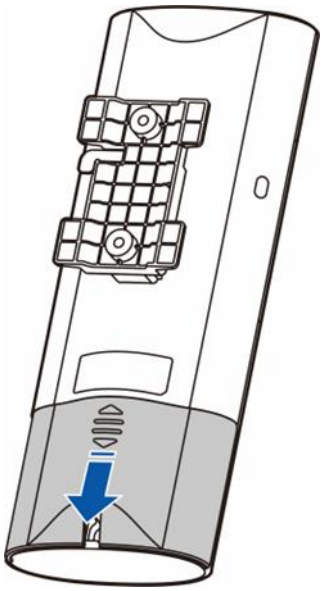
Caution

- Install the AP in a manner that maximizes the coverage area of the antenna.
- The schematic diagram provided is for reference purposes only. The actual product should be installed based on its physical specifications and design.

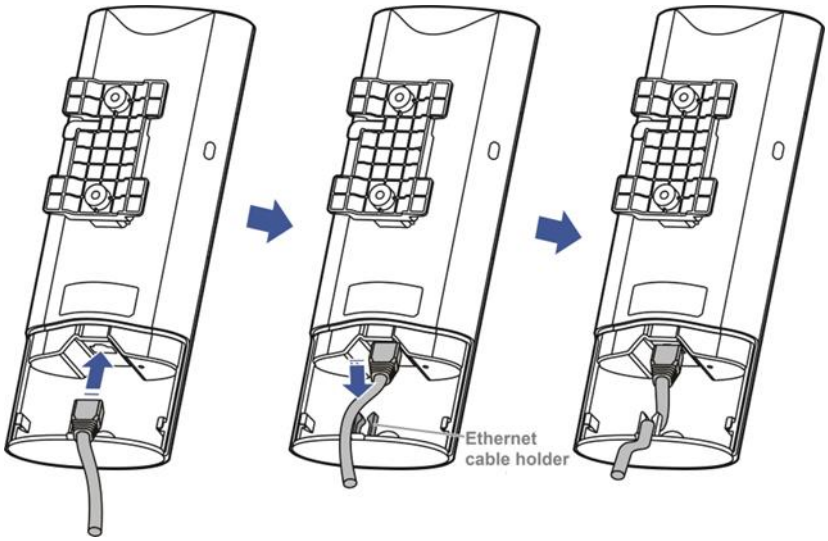
- This AP can be mounted on a pole with a diameter between 35 mm (1.38 in.) and 80 mm (3.15 in.). If the pole falls outside this range, use a hose clamp of the appropriate size to secure it. The installation site should be determined by technical personnel following a site survey.
- For basic coverage in open areas like store entrances, courtyards, and villa balconies, the AP is typically installed under the eaves.
- The installation site should be dry. Keep the AP at least 500 meters (1,640.41 ft.) away from the ocean and do not face it towards the sea breeze.

3.4.1 Installing the AP

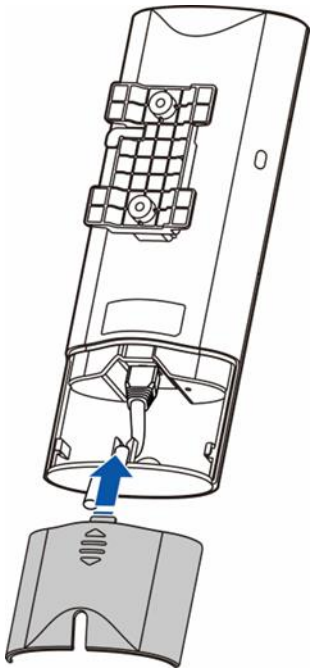
(1) Remove the rear cover of the RG-RAP72Pro-OD.



(2) Connect one end of the Ethernet cable to the LAN/2.5G/PoE port, and press the Ethernet cable into the Ethernet cable holder.



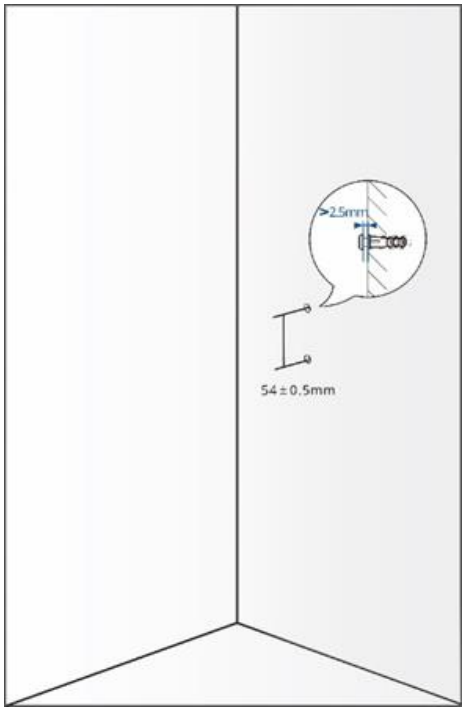
(3) Install the rear cover.



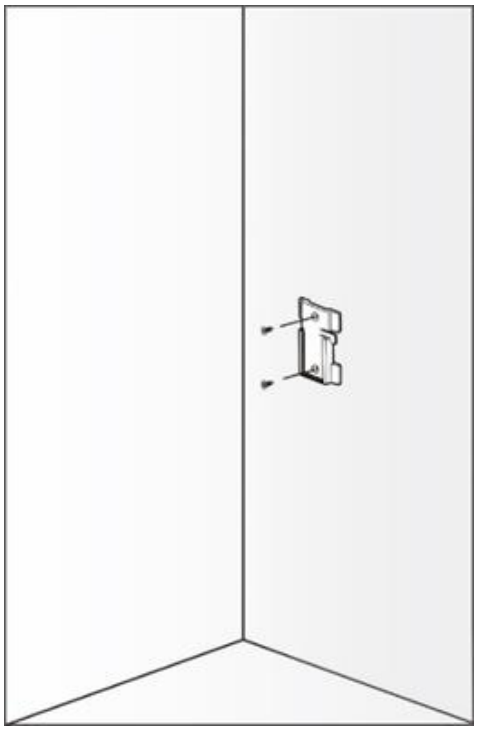
3.4.2 Mounting the AP on a Wall

Use the supplied mounting bracket, plastic expansion anchors, and cross pan head screws (ST3.5 x 25 mm) to mount the AP to a wall.

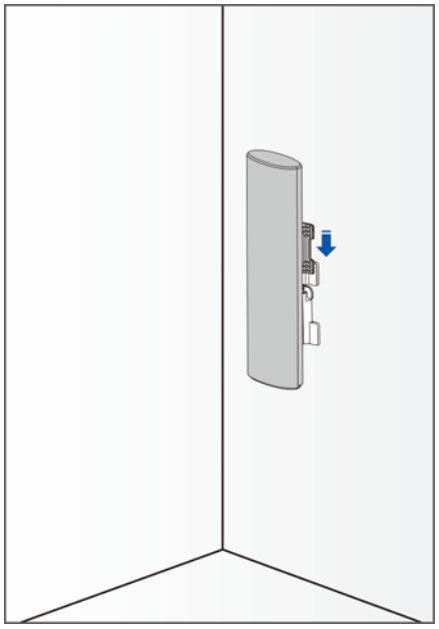
(1) Drill two screw holes on the wall, with a distance of 54 ± 0.5 mm (2.13 ± 0.02 in.). Then, insert a wall anchor into each screw hole.



(2) Secure the mounting bracket to the wall (pay attention to the orientation of the mounting bracket). After adjusting the installation position, use two cross pan head screws (ST3.5 x 25 mm) to secure the mounting bracket to the wall.



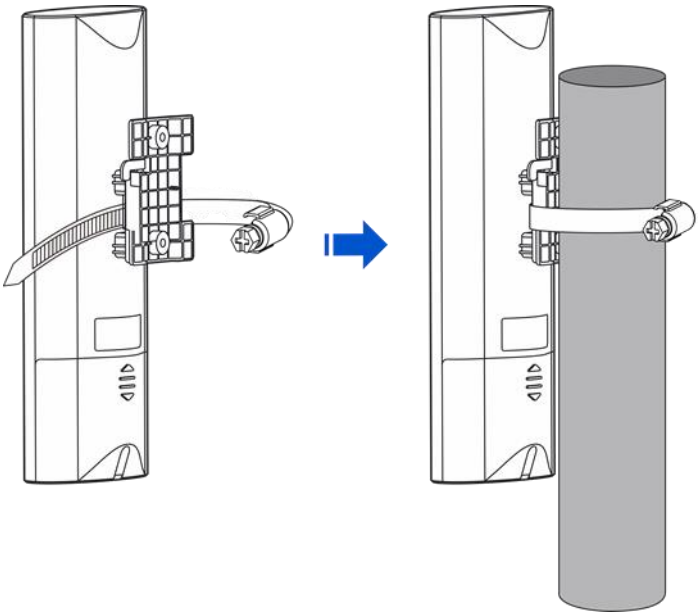
(3) Align the slots on the back of the AP with the square feet on the mounting bracket, and slide the AP down into the mounting bracket slowly to ensure that the AP is secured.



3.4.3 Mounting the AP on a Pole

(1) Take out the supplied metal hose clamp, and thread it through the square holes on the back of the AP.

(2) Attach the AP to the pole and tighten the hose clamp with a flat head or Phillips head screwdriver. The installation is complete.



3.5 Bundling Cables

3.5.1 Precautions

- The power cord and other cables should be neatly bundled.
- Ensure that the cables have natural bends or bends of large radius at the connectors.
- Do not bind twisted pair cables too tightly, as this may compromise their service life and transmission performance.

3.5.2 Bundling Steps

(1) Bundle the drooping part of the cables and place the bundle as near the ports as possible.

(2) Secure the cables in the cable management trough of the mounting bracket.

(3) Route the cables under the device and run them in a straight line.

3.6 Checklist After Installation

(1) Checking the AP

- Verify that the external power supply matches the requirement of the AP.
- Verify that the AP is securely fastened.

(2) Checking Cable Connections

- Verify that the UTP/STP cable matches with the port type.
- Verify that the cables are properly bundled.

(3) Checking Power Supply

- Verify that the power cord is properly connected and meets safety requirements.

- Verify that the AP works properly when powered by the power supply.

4 Debugging

4.1 Setting Up the Configuration Environment

Power on the AP using a standard PoE adapter.

- Verify that the power cord is properly connected and compliant with safety requirements.
- Connect the AP to the PC using an Ethernet cable.

4.2 Powering on the AP

4.2.1 Checklist Before Power-On

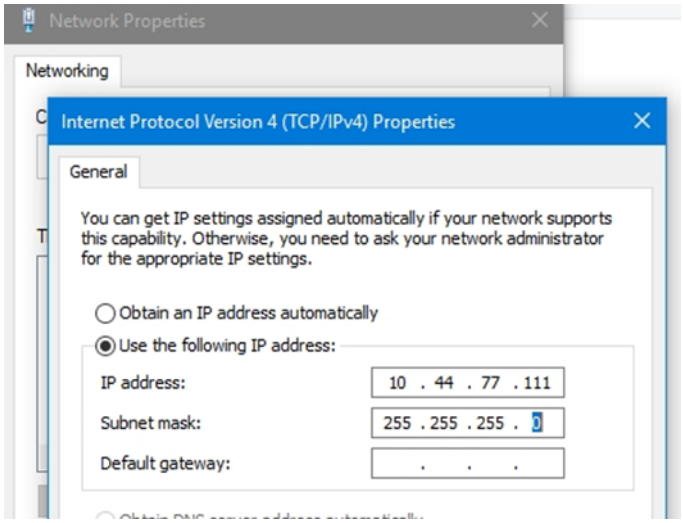
- The AP is properly grounded.
- The power cord is properly connected.
- The input voltage meets the requirement.

4.2.2 Checklist After Power-on

- Verify that there is system log printed on the terminal interface.
- Verify the LED status.

4.3 Logging in to the Web GUI

(1) Power on the PC and configure local connection attributes on the PC. Set the IP address of the PC to 10.44.77.XXX (1 to 255, excluding 254).



(2) Open a browser on the PC and enter 10.44.77.254 to log in to the web interface. The default password is admin for the first login. For security purposes, change the default password after login.

5 Monitoring and Maintenance

5.1 Monitoring

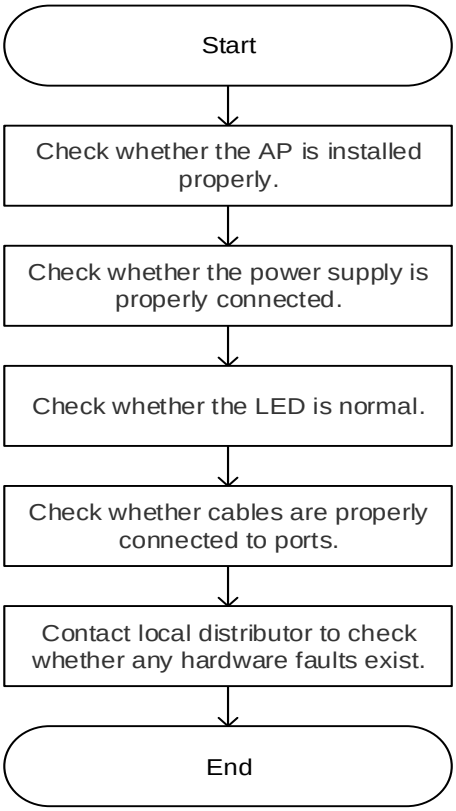
When the RG-RAP72Pro-OD is operating, you can monitor its status by observing the LEDs.

5.2 Maintenance

If the hardware is faulty, please contact the local distributor.

6 Troubleshooting

6.1 General Troubleshooting Flowchart



6.2 Common Faults

- The status LED is off after the AP is powered on.

  If the AP is powered by a standard PoE PSE, verify that the PSE is IEEE 802.3at-compliant, and that the Ethernet cable is properly connected.

- The Ethernet port does not work after an Ethernet cable is connected.

  Verify that the device at the other end of the Ethernet cable is working properly. Then, verify that the cable is capable of providing the required data rate, and is properly connected.

- A client cannot discover the AP.
  - Verify that the AP is properly powered.
  - Verify that the Ethernet port is correctly connected.
  - Verify that the AP is correctly configured.
  - Move the client device closer to the AP.

7 Appendixes

7.1 Connectors and Media

7.1.1 2500BASE-T/1000BASE-T/100BASE-TX

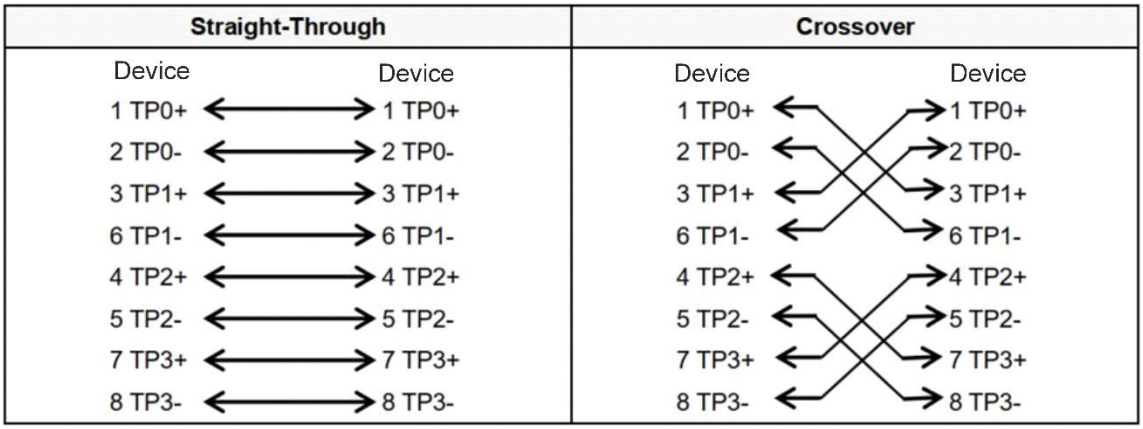
The 2500BASE-T/1000BASE-T/100BASE-TX port is a 100/1000/2500 Mbps port that supports auto MDI/MDIX Crossover.

Compliant with the IEEE 802.3bz standard, 2500BASE-T requires a Category 6 (Cat 6) or Category 5e (Cat 5e) 100-ohm UTP or STP (recommended) cable with a maximum distance of 100 meters (328 feet). When PoE power supply is used at the same time, a CAT6 STP cable is recommended, and both the port and cable should be properly shielded.

Compliant with the IEEE 802.3ab standard, 1000BASE-T port requires a Cat 6 or Cat 5e 100-ohm UTP or STP (recommended) cable with a maximum distance of 100 meters (328 feet). When PoE power supply is used at the same time, a CAT6 STP cable is recommended, and both the port and cable should be properly shielded.

The 2500BASE-T/1000BASE-T port requires four pairs of wires to be connected for data transmission. Figure 7-1 shows the four pairs of wires for the 2500BASE-T/1000BASE-T port.

Figure 7-1 2500BASE-T/1000BASE-T Twisted Pair Connections



The 100BASE-TX port can be connected using 100-ohm Category 5 (Cat 5) cables with a maximum distance of 100 meters (328 ft.). Table 7-1 shows 100BASE-TX pin assignments.

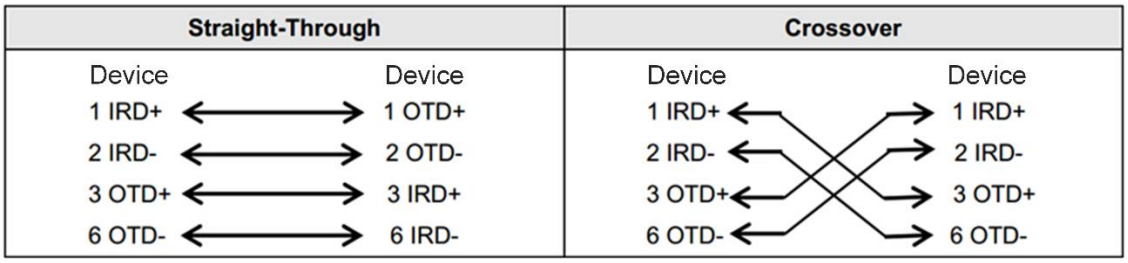
Table 7-1 100BASE-TX Pin Assignments

Pin	Socket	Plug
1	Input Receive Data+	Output Transmit Data+
2	Input Receive Data–	Output Transmit Data–
3	Output Transmit Data+	Input Receive Data+
6	Output Transmit Data–	Input Receive Data–

Pin	Socket	Plug
4, 5, 7, 8	Not Used	Not Used

Figure 7-2 shows feasible connections of the straight-through and crossover twisted pairs for a 100BASE-TX port.

Figure 7-2 100BASE-TX Twisted Pair Connection



7.2 Cabling Recommendations

During installation, route cable bundles upward or downward along the sides of the rack depending on the actual situation in the equipment room. All cable connectors used for transit should be placed at the bottom of the cabinet rather than be exposed outside of the cabinet. Power cords are routed beside the cabinet, and top cabling or bottom cabling is adopted according to the actual situation in the equipment room, such as the positions of the DC power distribution box, AC socket, or lightning protection box.

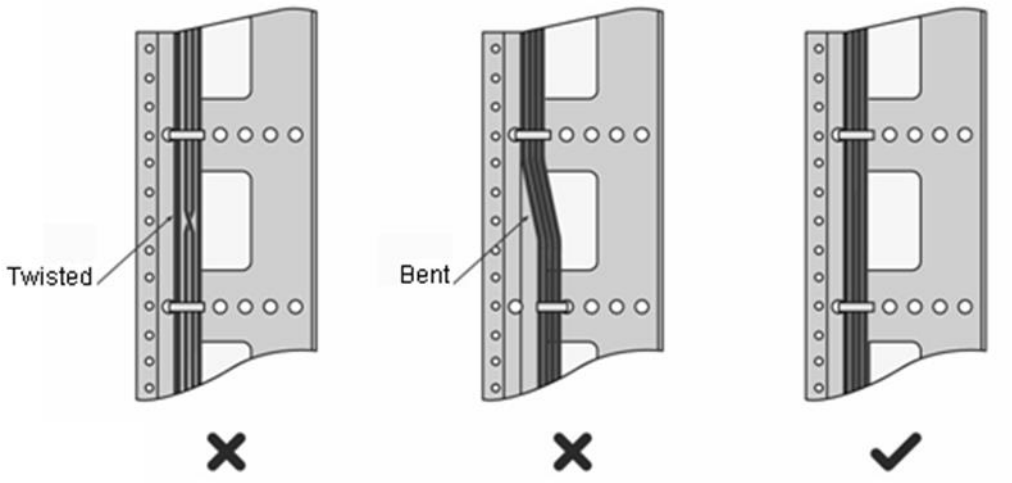
Requirements for Cable Bend Radius

- The bend radius of a fixed power cord, network cable, or flat cable should be over five times greater than their respective diameters. The bend radius of these cables that are often bent or plugged should be over seven times greater than their respective diameters.
- The bend radius of a fixed common coaxial cable should be over seven times greater than its diameter. The bend radius of the common coaxial cable that is often bent or plugged should be over 10 times greater than its diameter.
- The bend radius of a fixed high-speed cable (such as an SFP+ cable) should be over five times greater than its diameter. The bend radius of the fixed high-speed cable that is often bent or plugged should be over 10 times greater than its diameter.

Precautions for Bundling up Cables

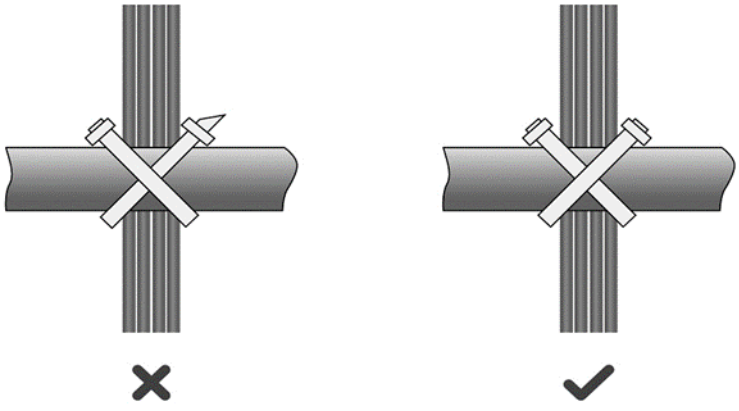
- Before cables are bundled, mark labels and stick the labels to cables wherever appropriate.
- Cables should be neatly and properly bundled in the rack without twisting or bending, as shown in Figure 7-3.

Figure 7-3 Bundling up Cables (1)



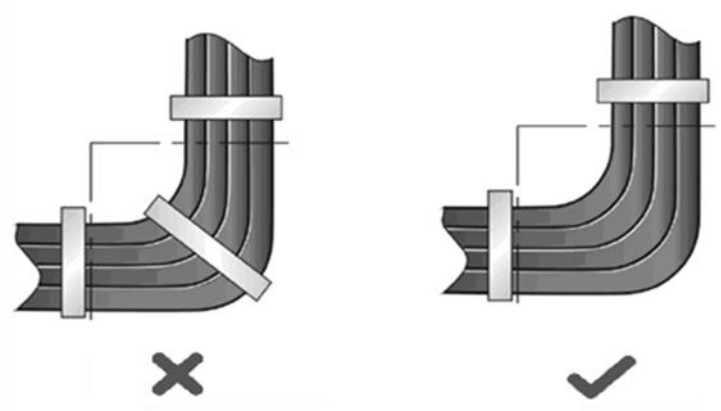
- Cables of different types (such as power cords, signal cables, and grounding cables) should be separated in cabling and bundling. Mixed bundling is disallowed. When they are close to each other, you are advised to adopt crossover cabling. In the case of parallel cabling, maintain a minimum distance of 30 mm (1.18 in.) between power cords and signal cables.
- The cable management brackets and cabling troughs inside and outside the cabinet should be smooth without sharp corners.
- The metal hole traversed by cables should have a smooth and fully rounding surface or an insulated lining.
- Use cable ties to bundle up cables properly. Do not connect two or more cable ties to bundle up cables.
- After bundling up cables with cable ties, cut off the remaining part. The cut should be smooth and trim, without sharp corners, as shown in Figure 7-4.

Figure 7-4 Bundling up Cables (2)



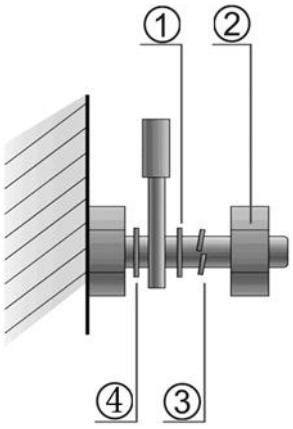
- When cables need to be bent, you should first bundle them up, as shown in Figure 7-5. However, the buckle cannot be bundled within the bend area. Otherwise, considerable stress may be generated in cables, breaking cable cores.

Figure 7-5 Bundling up Cables (3)



- Cables not to be assembled or remaining parts of cables should be folded and placed in a proper position of the rack or cable trough. The proper position refers to a position that does not affect device running or damage the device or cable.
- Do not bind power cords to the guide rails of moving parts.
- The power cords connecting moving parts such as grounding cables should be reserved with some access after being assembled to avoid suffering tension or stress. After the moving part is installed, the remaining cable part should not touch heat sources, sharp corners, or sharp edges. If heat sources cannot be avoided, high-temperature cables should be used.
- When screw threads are used to fasten cable terminals, the anchor or screw must be tightly fastened, as shown in Figure 7-6.

Figure 7-6 Cable Fastening



① Flat Washer	③ Spring Washer
② Nut	④ Flat Washer

- Hard power cords should be fastened in the terminal connection area to prevent stress on terminal connection and cable.
- Do not use self-tapping screws to fasten terminals.

- Power cords of the same type and in the same cabling direction should be bundled up into cable bunches, with cables in cable bunches clean and straight.
- Binding by using buckles should be performed according to Table 7-2.

Table 7-2 Cable Bunch

Cable Bunch Diameter	Distance between Every Binding Point
10 mm (0.39 in.)	80 mm to 150 mm (3.15 in. to 5.91 in.)
10 mm to 30 mm (0.39 in. to 1.18 in.)	150 mm to 200 mm (5.91 in. to 7.87 in.)
30 mm (1.18 in.)	200 mm to 300 mm (7.87 in. to 11.81 in.)

- No knot is allowed in cabling or bundling.
- For wiring terminal blocks (such as air switches) of the cord end terminal type, the metal part of the cord end terminal should not be exposed outside the terminal block when assembled.